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# Deep Hole Boring

### TACCI DHB

Max length 10m to chuck, 11m if through chuck and below Ø10" Max bore diameter 8" from solid

Min bore diameter 1"

Can pull bore up to 16"

Max clean/turned/peeled bar diameter held direct on steady Ø550mm Max bar diameter if held in spider Ø350mm

#### RYZAN – LONG

Max length 5m to chuck
Max bore diameter 127mm from solid
Min bore diameter 1"
Can c/bore up to Ø150mm
Max clean/turned/peeled bar diameter held direct on steady Ø400mm
Max bar diameter if held in spider Ø300mm

## RYZAN – SHORT

Max length 3m to chuck
Max bore diameter 127mm from solid
Min bore diameter 1"
Can c/bore up to Ø150mm
Max clean/turned/peeled bar diameter held direct on steady Ø300mm
Max bar diameter if held in spider Ø250mm

#### RYZAN – SHORT

Max hone length – stroke 3m, 6m if honed half and half Minimum hone diameter Ø2.5" Max hone diameter Ø16" Max bar diameter Ø450mm

Please contact the Sales Team direct on **01709 724260** or email us at **sales@vectorx-cel.com** to discuss the tangible business benefits that can be realised through a manufacturing partnership with Vector X-Cel Ltd.



